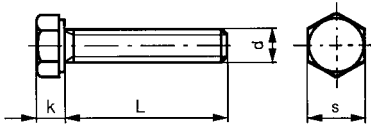
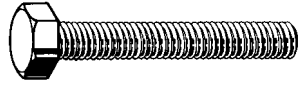


**HEXAGON HEAD SCREWS - OVERSIZED THREAD - STEEL HOT DIP GALVANIZED**

ZESKANTTAPBOUTEN - OVERMAATSE SCHROEFDRAAD - STAAL THERMISCH VERZINKT  
 VIS A TETE HEXAGONALE - FILETEES JUSQU'A PROX. DE LA TETE - FILETAGE EN SURCOTE - ACIER GALV. A CHAUD  
 TORNILLOS DE CABEZA HEXAGONAL - ROSCA EXCEDENTE - ACERO GALVANIZADO AL FUEGO  
 SECHSKANTSCHRAUBEN MIT GEWINDE BIS KOPF - ÜBERMAß GEWINDE - STAHL FEUERVERZINKT

	ISO : 4017 DIN : 933 NEN : 1568 ANSI : B18.2.3.1M BS : - NF : E25-114	GROUPCODE  HOT D.G. <b>01430</b>		<b>M</b> <b>St</b> <b>8.8</b>
	Ordering example: <b>01430 M12 x 20</b>			

<b>d</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>	<b>M18</b>	<b>M20</b>	<b>M22</b>	<b>M24</b>
P	1,75	2	2	2,5	2,5	2,5	3
k	7,5	8,8	10	11,5	12,5	14	15
s	19	22	24	27	30	32	36

**DIMENSION CODE**

<b>d x L</b>	<b>HOT D.G.</b> <b>01430</b>	☒	<b>d x L</b>	<b>HOT D.G.</b> <b>01430</b>	☒	<b>d x L</b>	<b>HOT D.G.</b> <b>01430</b>	☒
	<b>A07</b>			<b>A07</b>			<b>A07</b>	
M12 x 20/S=19	120.020	100	M16 x 45	160.045	50	M20 x 55	200.055	25
M12 x 25/S=19	120.025	100	M16 x 50	160.050	50	M20 x 60	200.060	25
M12 x 30/S=19	120.030	100						
M12 x 35/S=19	120.035	100	M18 x 30	180.030	50	M22 x 50/S=32	220.050	25
M12 x 40/S=19	120.040	100	M18 x 40	180.040	50	M22 x 60/S=32	220.060	25
			M18 x 50	180.050	25	M22 x 70/S=32	220.070	25
M14 x 30/S=22	140.030	100	M18 x 60	180.060	25	M22 x 80/S=32	220.080	25
M14 x 35/S=22	140.035	100	M18 x 70	180.070	25	M22 x 100/S=32	220.100	10
M14 x 40/S=22	140.040	100	M18 x 80	180.080	25			
M14 x 50/S=22	140.050	50	M18 x 100	180.100	25	M24 x 40	240.040	25
M14 x 60/S=22	140.060	50				M24 x 50	240.050	25
			M20 x 40	200.040	25	M24 x 55	240.055	25
M16 x 30	160.030	50	M20 x 45	200.045	25	M24 x 60	240.060	25
M16 x 35	160.035	50	M20 x 50	200.050	25	M24 x 65	240.065	25
M16 x 40	160.040	50				M24 x 70	240.070	25

**TECHNICAL DATA**

For hot dip galvanized screws with OVERSIZED thread the zinc layer is applied ON the normal thread, so AFTER galvanizing these hexagon head screws are no longer ISO-metric mating, but thicker: so called OVERSIZED.  
 They do not mate the usual fit of screwthread and cannot be used in e.g. normal threaded holes.  
 The corresponding OVERSIZED nuts, see section 3, have been tapped about 0,3 mm larger AFTER galvanizing running perfectly onto the screws.

For technical data concerning hot dip galvanizing, see section 15.