

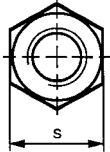
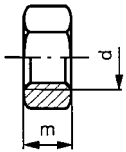
**HEXAGON NUTS - OVERSIZED THREAD - STEEL HOT DIP GALVANIZED**

ZESKANTMOEREN - OVERMAATSE SCHROEFDRAAD - STAAL THERMISCH VERZINKT

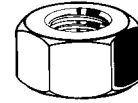
ECROUS HEXAGONAUX - FILETAGE EN SURCOTE - ACIER GALVANISE A CHAUD

TUERCAS HEXAGONALES - ROSCA EXCEDENTE - ACERO GALVANIZADO AL FUEGO

SECHSKANTMUTTERN - ÜBERMAß GEWINDE - STAHL FEUERVERZINKT


 ISO :-  
 DIN : 555 (1987)  
 NEN : 697  
 ANSI :-  
 BS :-  
 NF : E25-402

**GROUPCODE**

 HOT D.G. **08560**

 Ordering example:  
**08560 M12**
**M**  
**St**  
**≥ |4|**

d	M12	M16	M18 <sup>①</sup>	M20	M24	M27	M30
P	1,75	2	2,5	2,5	3	3	3,5
m	10	13	15	16	19	22	24
s	19	24	27	30	36	41	46

d	M33	M36	M39	M42	M45	M48	M56
P	3,5	4	4	4,5	4,5	5	5,5
m	26	29	31	34	36	38	45
s	50	55	60	65	70	75	85

**DIMENSION CODE**

d	HOT D.G. <b>08560</b> E08	☒	d	HOT D.G. <b>08560</b> E08	☒	d	HOT D.G. <b>08560</b> E08	☒
M12	120.001	100	M27	270.001	25	M42	420.001	5
M16	160.001	100	M30	300.001	25	M45	450.001	4
M18	180.001	50	M33	330.001	25	M48	480.001	4
M20	200.001	50	M36	360.001	10	M56	560.001	1
M24	240.001	25	M39	390.001	5			

**TECHNICAL DATA**

These hexagon nuts are used among other to hot dip galvanized bolts and screws with OVERSIZED thread, see section 1 and to hot dip galvanized threaded rods with OVERSIZED thread, see section 5. The nuts are tapped AFTER galvanizing and DO NOT meet the ISO-metric tolerances. The corrosionresistance is not influenced disadvantageously, with assembled nuts, by the uncoated thread.

- ① This size is **not** DIN standardised.  
 For mechanical properties see DIN 267-4.  
 For technical data concerning hot dip galvanizing, see section 15.